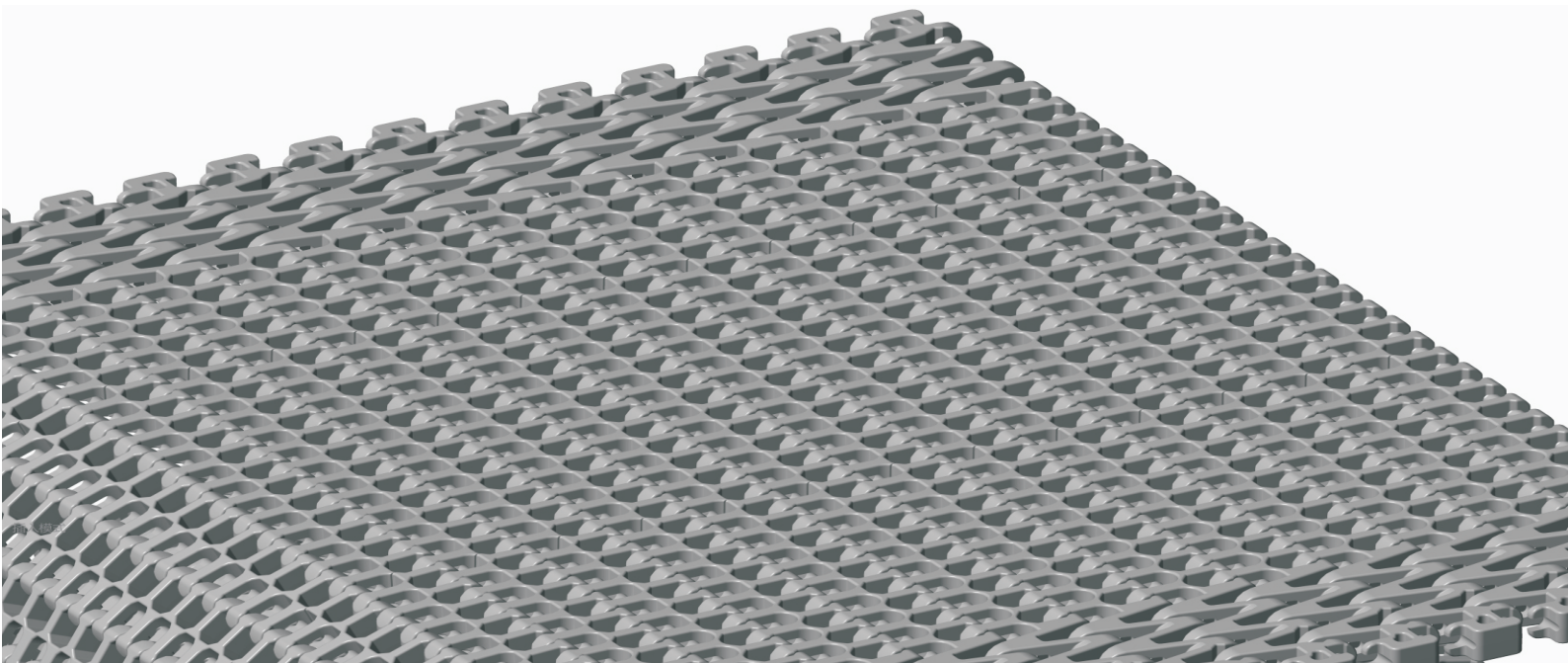
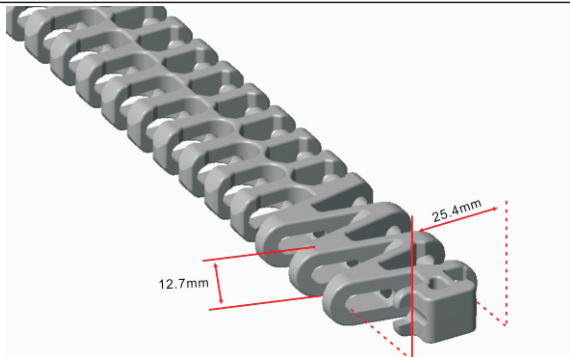


HS-2400B Technical Data Sheet



Pitch: 25.4mm Minimum Width: 178mm Open Area: 42% Approved: FDA Rod: Ø 4.5mm Flight: No Side Guard: No Curve: Yes	
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Data

Belt Material	Belt Strength				Temperature		Belt Weight
	Straight		Curve		°C (min.)	°C (max.)	(Kg/M ²)
	Kg/M(BW)	N/M(BW)	Kg/M(BW)	N/M(BW)			
Polypropylene	890	8900	106	1060	1	100	5.9
Polyethylene	890	8900	103	1030	−60	60	5.5
Acetal	890	8900	172	1720	−40	80	8.5
Nylon	890	8900	152	1520	1	180	6.0
BW – Belt Width							

Color Table

Polypropylene					Polyethylene					Acetal					Nylon				
W	G	N	DB	B	W	G	N	DB	B	W	G	N	DB	B	W	G	N	DB	B
•	•						•			•				•				•	

W-White, G-Gray, N-Nature, DB-Dark brown, B-Blue

Friction Table

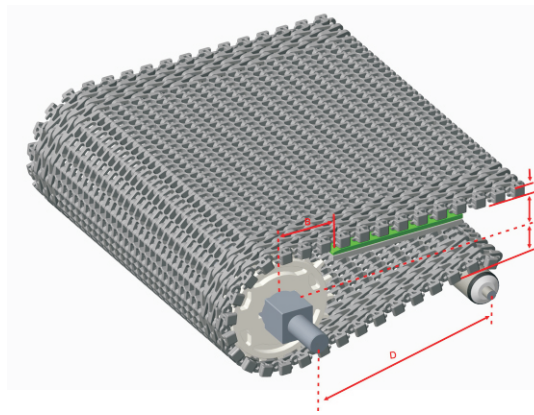
Belt Material	Friction Wear strips & Products							
	UHMW	HDPE	Steel	Glass	SUS	Plastic	Cardboard	Aluminum
Polypropylene	0.32	0.24	0.15	0.09	0.13	0.08	0.15	0.25
Polyethylene	0.13	0.11	0.26	0.19	0.31	0.16	0.21	0.41
Acetal	0.11	0.09	0.27	0.16	0.26	0.15	0.19	0.28
Nylon	0.18	0.13	0.25	0.16	0.26	0.16	0.19	0.27

SUS – Stainless Steel

Equivalent type with other Brand

Brand Name	Intralox	UNI	Rexnord	MCC	Habasit	KVP
Series & Type	2200	SNB	1200		M2500	610
	2400		7956		M3800	

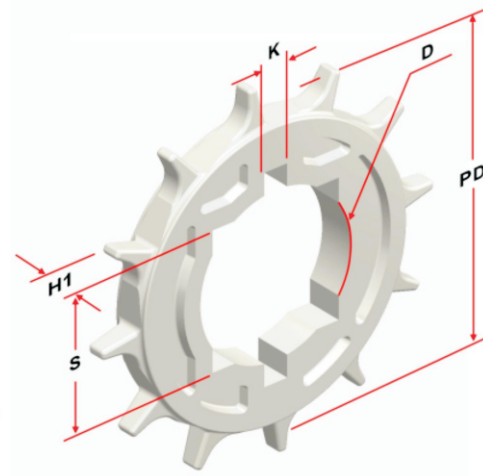
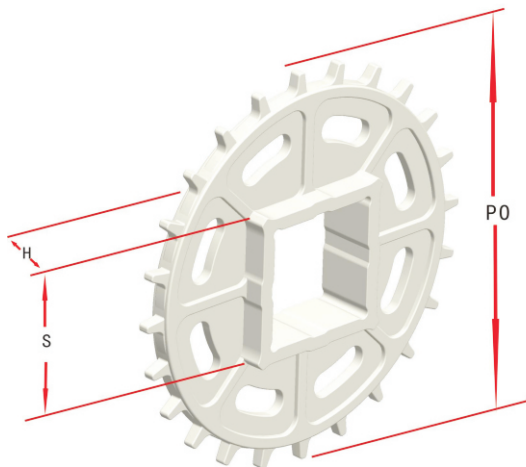
The above content is only for reference.



Conveyor Frame Dimensions

Unit : mm

No. Teeth	A (Min.)	B (Min.)	C (Max.)	D (Min.)	T
12	43.65	60	41.3	200	12.7
18	67.65	84	65.3	200	
24	93.65	110	91.3	200	

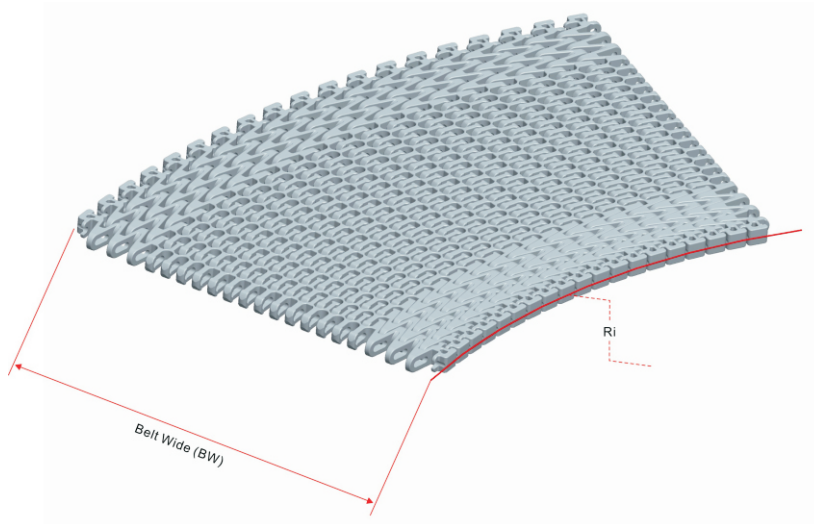


Sprocket Dimensions

Unit: mm

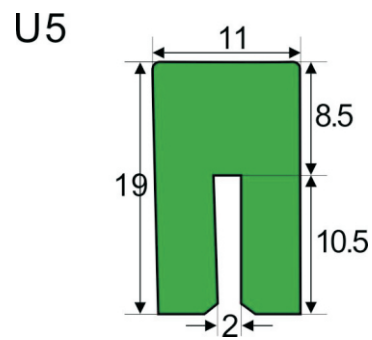
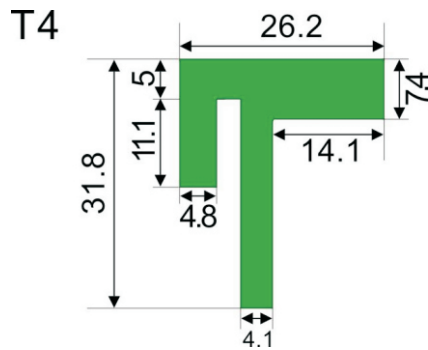
No. Teeth	PD	S	D	H1	H2	K
12	93	25.4/38.5/39/40..5	25.4/30.5/35.5/46.5/47.5	18	--	7X7
18	145	38.5/40..5	25.4/30.5/36.5/40.5/45.5/47.5	18	--	8X8
24	190	38.5/40.5/50.5/60.5	--	30	--	--

Design Guide Summary



- ⌘ The minimum turning radius (inside) is 1.7 times of belt width under all feasible belt Width, 2.0 times of belt width is the most optimal.
- ⌘ The minimum straight run section near driving shaft and idling shaft of Radius belt must be 2 times of the belt width in length.
- ⌘ The minimum straight run section between two turns of opposing direction must be 2 times of the belt width in Length.

Guide Rail & Wear Strips



- ⌘ We have different kinds of guide rail and wear strips for your choice; for more information, please consult our sales team.